CRIMP TERMINATION FOR TYPE 1 – 75Ω CONNECTORS

Step 1

For RG-174, 179, 187, 188, 316/U cables only, slit jacket back .100" (2.5mm) as shown. Before attaching center contact, slide TFE sleeve (not shown) over cable dielectric and under braid. The center contact should butt against the dielectric and TFE sleeve.

Step 2

Place contact onto center conductor so it butts against cable dielectric. Crimp contact in place.

Step 3

Install cable assembly into body assembly so inner ferrule slides over sleeve and under braid. Push cable assembly forward until contact seats in insulator. Slide outer ferrule over braid and up against connector body. Crimp outer ferrule.

▲ use die set 227-1448 with tool frame 227-944